

Amendments To The Claims

The Listing Of Claims will replace all prior versions, and listings, of claims in the application:

Listing Of Claims:

Claim 1 (Original): Packing with a tear aid and sealed edges, made from a film-like laminate material, characterized in that the film-like laminate material is multilayer and at least one material layer of the laminate material has no weakened zones and at least one material layer of the laminate material has weakened zones and the weakened zones on the packing lie at least partly in the area of the filling cavity.

Claim 2 (Original): Packing according to claim 1, characterized in that the weakened zones on the packing lie in a line and preferably in a line, in the area of an edge border or sealed edge border.

Claim 3 (Original): Packing according to claim 1, characterized in that the weakened zones on the packing lie in the area of an edge border or sealed edge border and/or in the area of laminate material forming two or more layers above each other due to sealing and/or folding.

Claim 4 (Original): Packing according to claim 1, characterized in that the packing has longitudinal edge borders or sealed edge borders and transverse edge borders or sealed edge borders and the weakened zones are arranged in an area of a transverse edge border or sealed edge border and parallel to this transverse edge border or sealed edge border.

Claim 5 (Original): Packing according to claim 1, characterized in that the weakened zones are cut sequences or a multiplicity of individual cuts arranged in parallel, and preferably the cut direction of the individual cuts or cut sequences runs in the proposed tear direction.

Claim 6 (Original): Laminate material for production of the packing according to claim 1, characterized in that the laminate material is film-like and multilayer and at least one material of the laminate material has no weakened zones and at least one material layer of the laminate material has weakened zones and the weakened zones on the packing made from the laminate material lie in the area of the sealed edges and/or in the area where the laminate material forms two or more layers above each other due to sealing or folding.

Claim 7 (Original): Process for production of a packing with a tear aid and with sealed edges made from a film-like laminate material according to claim 1, characterized in that to produce the film-like laminate material at least one first material layer is printed, and to achieve weakened zones weaknesses are applied to the first material layer, and on the first material layer is applied at least one second material layer which has no weakened zones, and the resulting laminate material is processed into packings where the weakened zones on the packing lie at least partly in the area of the filling cavity.

Claim 8 (Original): Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterized in that to produce the film-like laminate material at least one first material layer is printed, and to achieve weakened zones, the weaknesses are

applied to the first material layer before the application of printing ink, between two applications of printing ink, or after the application of printing ink.

Claim 9 (Original): Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterized in that at least one first material layer containing weakened zones is connected with at least one second material layer which has no weakened zones by mutual adhesion to form the laminate material, or that on at least one first material layer the second material layer which has no weakened zones is applied by extrusion coating, or that the second material layer which has no weakened zones is applied as a lacquer or lacquer coating.

Claim 10 (Original): Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterized in that the first material layer containing weakened zones is connected with the second material layer which has no weakened zones by mutual adhesion to form the laminate material, or that on the first material layer the second material layer which has no weakened zones is applied by extrusion coating, or that the second material layer which has no weakened zones is applied as a lacquer or lacquer coating.

Claim 11 (Original): Process for production of a packing with a tear aid and with sealed edges, made from a film-like laminate material according to claim 7, characterized in that to produce the film-like laminate material, at least on one first material layer to create weakened zones weaknesses are generated

mechanically, preferably by cutters, punch cutters or needles or by energy-rich radiation, preferably laser beams or electron beams.

Claim 12 (Original): Use of the packing with a tear aid and with sealed edges from a film-like laminate material according to claim 1 to hold liquid, pasty, powdery, granulated or solid fillings.

Claim 13 (New): A packaging (16a), made from a multilayer film laminate material, with a first side, a second side, two longitudinal edges, a first and a second transverse sealed edge (17a), a longitudinal back seam (23), formed by overlapping two longitudinal edges of the laminate material, on the second side, and an internal filling cavity (21a), there are three weakened zones (20a) with a tear direction as a tear aid, two of the weakened zones (20a) are each located on and near one of the longitudinal edges of packaging (16a), near the first transverse sealed edge (17a) and extending onto the second side and the first side, there being substantial distance between any two adjacent weakened zones (20a), third weakened zone (20a) is located on and extends transversely entirely across the longitudinal overlapped back seam (23) and near the first transverse sealed edge (17a), each weakened zone (20a) has a multiplicity of parallel rows of individual uninterrupted line cuts that run in the tear direction and that extend entirely across such weakened zone (20a), the weakened zones (20a) can each be located in same or different material of the laminate material, and at least part of each of the weakened zones (20a) lies in the area of the internal filling cavity (21b).

Claim 14 (New): A combination of the packing (16a) according to Claim 13 with liquid, pasty, powdery, granulated or solid filling in internal cavity (21a) of the packing (16a).

Claim 15 (New): A process for preparing a packing with at least two edges, at least two sealed edges, internal filling cavity and at least one weakened zone with a tear direction as a tear aid, made from a multilayer film laminate material, each weakened zone has at least one row of an individual uninterrupted line cut, and, when there is a multiplicity of rows, the rows are arranged in parallel, and the line cut direction of a row of an individual uninterrupted line cut or rows, each row being an individual uninterrupted line cut, runs in the tear direction, each individual uninterrupted cut line extends entirely across the zone, and at least one material layer of the laminate material has the at least one weakened zone, and the at least one weakened zone on the packing lies at least partly in the area of the internal filling cavity, comprising, to produce the film laminate material, printing on at least one first material layer, and, to achieve the at least one weakened zone, applying at least one weakness onto the first material layer, the at least weakness being applied in register and in synchrony with the printing on the first material layer so that the precise alignment of the weakening takes place simultaneously with the precise alignment of the printing on the packaging material, and applying at least one second material layer which has no weakened zones onto the at least one first material layer, and processing the resulting laminate material into at least one package.

Claim 16 (New): A process according to Claim 15, wherein to produce the film laminate material, at least one first material layer is printed, and to achieve weakened zones the weaknesses are applied to the first material layer between two applications of printing ink, or after the application of printing ink, with a packing with a tear aid and with sealed edges being produced.

Claim 17 (New): A process according to Claim 15, wherein at least one first material layer containing weakened zones is connected with at least one second material layer which has no weakened zones by mutual adhesion to form the laminate material, or that on at least one first material layer the second material layer which has no weakened zones is applied by extrusion coating, or that the second material layer which has no weakened zones is applied as a lacquer or lacquer coating, with a packing with a tear aid and with sealed edges being produced.

Claim 18 (New): A process according to Claim 15, wherein to produce the film laminate material, at least on one first material layer weakened zones cuts are generated mechanically, or by energy-rich radiation, with a packing with a tear aid with sealed edges being produced.

Claim 19 (New): The process according to Claim 18, wherein the cuts are generated mechanically by cutters.

Claim 20 (New): The process according to Claim 18, wherein the cuts are generated by laser beams or electron beams.